

为时尚产业 提供智能制造解决方案

*Intelligent manufacturing
Solutions for fashion industries*

SP-1790B-K/AFD

SP-1790B-S/AFD

电子平头锁眼机

Flat Buttonhole Sewing Machine



自动化生产工艺 Automatic production

- 多功能的操作控制盘
Multifunction operation control panel
- 新型的拉杆式松线装置 (已申请国家专利)
New pulling thread-slacking device (national patent)
- 无油污清洁缝纫
Oil-free clean sewing
- 操作简单, 定位简单、精确
Simple and convenient operation, simple and accurate positioning
- 新型的底线、面线剪线装置 (已申请国家专利)
New lower thread and upper thread cutting device (national patent)

优势

- 减少了切布刀的噪音及故障
- 提高了机器的稳定性和效率
- 电机压料使缝制更加稳定, 不易错位
- 操作更加直观、方便
- 降低温度, 不易跑位

Advantages

- Lower noise and malfunction of cutting knife
- Improve stability and efficiency
- Motor pressing, stable and accurate material stitching
- Convenient operation
- Lower temperature and avoid wrong position.



SP-1790

切布刀电磁铁驱动
剪线速度慢
压料弹簧驱动
操作界面图标显示
五相电机

Solenoid driven knife
Slow thread cutting
Spring driven pressing
Icon display interface
Five-phase motor

VS

SP-1790H

切布刀采用电机驱动
电控参数优化, 剪线更快
压料电机驱动
操作界面英文显示
采用闭环设计的步进电机

Motor driven knife
Improved electric control parameter, fast thread cut
Motor driven pressing
Teletext interface
Close circuit step motor.

新型的拉杆式换线装置 New pulling thread-slacking device



新型的底线、面线剪线装置 New lower thread and upper thread trimming device



实例分析 Cases



规格 Specification

型号 Model	1790B-S(标准型/Standard)	1790B-K(针织型/Knitting type)	1790B-SL(加长型/Long Type)
缝制速度 Sewing speed	最高(The highest): 4,200rpm, 常用(In common use): 3,600rpm 使用无加油梭梭(选配件)时: 3,300rpm While using no-refueling rotating shuttle (Selected and purchased): 3300rpm		
切刀尺寸 Size of cutter	6.4 - 31.8mm (1/4" - 1-1/4")		
压轮宽度 Width of nose	最大5mm(特别规格零件: 最大10mm)	The maximum 5mm(parts with special specification: The max. 10mm)	
锁眼缝长度 Length of keyhole seam	最大41mm(特别规格零件: 最大120mm)	The maximum 41mm(parts with special specification: The max. 120mm)	
上领紧力 Needle thread tension	夹线紧力(电子领紧力机构) Tension of clamping electric line tension unit		
机针 (出厂时装备型号) Machine needle (equipment model while delivered)	DP x5 (#11J) #11J - #14J		
梭梭 Original Type	DP型全回转梭 DP full-rotating shuttle 无加油梭梭(选配件) Refueling free shuttle (optional)		
压脚提升量 Raising volume of foot presser	14mm (逆转的针时 17mm) (Reversing side)		
自动回弹装置 Automatic tilting and pressing foot device	标准装备(脉冲马达式)/Standard equipment (pulse motor type)		
切刀驱动方式 Drive mode of cutter	电机驱动/Motor drive		
标准花样数 Number of standard pattern	30个花样/30 pattern		
可记忆花样数 Number of memorable pattern	最大99个花样/99 pattern at most		
下领卷线装置 Coiling device of down thread	机头内置式/Head built-in.		
机头驱动方式 Drive model of machine head	小型AC伺服马达(直接驱动方式)/Small AC servo motor (direct drive)		
电源/消耗电力 Electricity/electricity consumption	单相(Single phase) 220V - 240V/1000VA		
加油方式 Refuel mode	含梭梭部微量加油/ Microscale refueling in parts with rotating shuttle 使用无加油梭梭时(选配件)无加油 No-refueling while using no-refueling rotating shuttle (selected and purchased)		
机油 Engine oil	梭梭部: 机油(相当于ISO VG7)/ Parts with rotating shuttle: engine oil (equals to ISO VG7)		
重量 Weight	75kg		

以上型号仅供参考, 详细规格请咨询经销商。
The above type is only for reference, and please consult local distributors for details.

为了改良, 产品规格若有变更, 恕不另行通知, 为安全起见, 使用之前, 请仔细阅读使用手册。
Specifications are subject to change for improvement without prior notice. Please carefully read the operating manual before use for safety.

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