

电子圆头锁眼机

Electronic Eyelet Sewing Machine

SP-9820-00/01/02



通过先进的电子技术进行最佳控制。生产效率和缝纫质量得到了高水平的结合，本机适用于西服、外衣、工作服、裤子等薄、中厚料的各种样式的锁眼。

Production efficiency and sewing quality are highly combined via best operation of leading electric technology. This machine is mainly applied for buttonholes of thin and medium thick material like suit, overcoat, working clothes and pants.




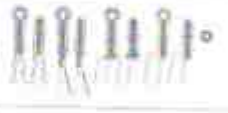

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自动化缝纫科技的创与者

型号 Model	-D0	-D1	-D2	
面线剪线装置 Upper thread cutting device	单线剪切 Single shear	长线剪切 Long line cutting	L2230	L1926*1
	无 None	长线剪切 Long line cutting	短线剪切 Short thread cutting	
底线剪线装置 Bottom thread cutting device	无 None	长线剪切 Long line cutting	短线剪切 Short thread cutting	
主要用途 Main use	男女式工作服、休闲运动装及牛仔裤 Working wear, sports wear and jeans			
功能 Function	剪线装置仅剪切面线,可破洞最长为50mm的扣眼。 The cutting device cuts only upper thread. Maximum length of buttonhole is 50mm.	剪线装置和较长进线剪切线头,在缝制过程中可在更长距离内安全把线剪断,省去返工未剪物剪线头或手工剪线的情况。 Cutting device will cut long tail everywhere. The long tail break the tail in safe length a longer distance while sewing, which is more suitable for peace and mutual tail cutting.	剪线装置将较短地剪线头,这样可省去手动剪线的麻烦和降低耗电量。 The cutting device will cut short tail everywhere, which saves manual work of cutting and reduces thread consumption.	
剪线形状 Sewing shape				
破洞长度 Sewing length	圆头扣眼(Round eyelet hole): 8-50mm 直形扣孔(Straight button hole): 5-50mm	圆头扣眼(Round eyelet hole): 8-42mm 直形扣孔(Straight button hole): 5-42mm	20-30mm* L140(14-22mm)* L160(16-28mm)* L180(18-34mm)* L342(34-42mm)*	18-26mm* L142(14-22mm)* L162(16-28mm)* L182(18-34mm)* L342(34-42mm)*
压脚长度(标准) Press foot length (standard)	30mm		30mm	26mm
刀轴的长度(标准) Shim length (standard)	22mm		24mm	20mm
刀轴的长度(附件) Shim length (attachment)	30mm		28mm	24mm
缝纫速度 Sewing speed	1,000-2,500rpm			
针码 Needle code	0.5-2.0mm			
之字缝宽度 Zigzag sewing width	1.5-5.0mm (在机械条件下最宽为4.0mm,之字缝宽度补偿最多为5.0) (In mechanical condition, it is 4.0mm wide at most and the zigzag sewing width is 5.0 at most.)			
之字缝设置(出厂设置) Original setting (factory-leaving setting)	2.5mm		3mm	
面线加宽缝长度 Length of widened sewing of stream line	0-20mm			
压脚高度 Press foot height	标准高度为12mm(最高可达16mm) Standard height 12mm(max height 16mm)		16mm	
启动方式 Start-off mode	脚踏开关 Double pedal switch			
送布装置 Cloth-sending device	1个脉冲区送布间歇送布 Intermittent cloth sending of 1 pulse micron 1X, Y, B			
机针 *4 Machine needle *4	D0 = 558 Nm80 - Nm120 (蓝线)			
机针(出厂设置)号 Machine needle (factory-leaving setting) #	DO x 558 Nm100	Do x 558 Nm80	Do x 558 Nm110	
操作盘支持的语言 Languages supported by operation board	8国语言 8 languages			
安全设备 Safe setting	若有问题发生,有紧急停止功能和安全电路驱动的内置自动停止设备 If there are any problems, the inner setting with urgent stop function and driven by safe circuit will automatically stop the machine.			
上轴马达 Upper shaft motor	AC 伺服马达 550W AC-servo motor 550W			
空气压力 Air pressure	主调整器 Main regulator: 0.5 Mpa 锤仔调整器 Hammer-pressure regulator: 0.4 Mpa			
空气消耗量 Air consumption volume	43.2升/分钟(8圈/分钟) 43.2 liter/minute (8 cycles/minute)			
重量 Weight	机头(Machine head): ~ 120 kg / 操作盘(Operation panel): ~ 0.8 kg / 控制箱(Control box): 14.2-16.2 kg.			
电压/耗电量 Power/power consumption	单相 Single phase 100V/200V, 三相 Three phases 200V/220V/380V/400V, 400VA			

以上型号仅供参考,详细情况请咨询当地经销商。

The above types are only for reference, and you should consult your distributor for details.

为了安全,产品在出厂前,恕不另行通知,为安全起见,使用之前,请仔细阅读使用手册。

For safety, the product is subject to change before shipment without prior notice. Please refer to the operation manual before using.