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为时尚产业 提供智能制造解决方案

*Intelligent manufacturing
Solutions for fashion industries*

SP-F110-RQ
SP-F110-LQ
SP-F110-V/RQ
SP-F110-V/LQ

双工位拼橡筋机
Double Position Elastic
Joining Machine



全程自动化操作，设备实现了自动送料、自动剪切、自动拼接、自动收料等，一人可同时操作两台机器，加工橡筋数量为7000条-8000条/8H。

Full automatic process: Auto feeding, cutting, stitching and collecting can be done by one button. One operator can look after several machines at the same time, 7000-8000PCS elastic can be stitched / 8h / set.



SUPREME
创新 · 智造
Innovation & Creation

性能优势

- 实现了自动送料、自动剪切、自动拼版、自动送料、自动点位全程自动化操作。作业过程中自动识别厚薄接头，自动剪切接头并拼接成，无需停机人工操作，全程自动化操作。1人可同时操作多台机器，每台机器可加工橡筋7000条-8000条/8h。
- 拼版方式：平接与叠接两种方式。
- 拼版长度：120mm-999mm，宽度范围10mm-60mm。
- 送料轮：采用轻轮式送料，长度误差在1mm以内。
- 金属感应功能，在连续循环工作中遇前金属拼接头可自动剪切。
- 切刀装置：采用了国内一流超声波装置，保证橡胶切口平整无拉丝。
- 边缘缝切：在橡胶对接口错位时可实现自动纠正，且达到与边缘口无误差缝纫。

Characters

- Supreme double position elastic joining machine realizes full automatic operation including automatic selection, automatic cut, automatic joining, automatic collection and automatic mark. 1 Work is able to operate multi machines. 1 machine can process 7000-8000 elastics /8h.
- Joining method: Flat joining and overlap joining.
- Joining Length: 120mm-999mm Width: 10mm-60mm.
- Feeding wheel: Use needle wheel material selection method, make sure the error of length is inside 1mm.
- Mental detecting method: the machine will cut automatically when encounter mental joint in cycling operation.
- Cutting Device: Using leading ultra-sonic device inside China to enable neat cutting.
- Edge stitching: It will correct the deviation at the joining place to realize perfect stitch.

编辑附件 Characters

RQ 热切 LQ 冷切 VRQ 视觉



型号Model	F110-RQ 常规款	F110-V/RQ 视觉款	F110-RQ-T 常规款加热烫	F110-V-T 视觉款加热烫
用途Application	小包印花样缝型 Electronic Pattern Sewing Machine			
机头Line	单针平缝Single-needle flat seam			
最高转速最高 Maximum Speed	3,200 rpm			
缝纫区域(DxY) Sewing area	40×30mm			
送布装置Feeding Method	间歇送布(脉冲马达驱动) Intermittent feeding (driven by pulse motor)			
针距Pitch	0.1-12.7mm			
最大针数 Maximum stitch amount	5000针/1个图案(5000 needles/1 pattern)			
驱动方式 Driven Method	脉冲马达驱动Pulse motor drive		气驱Pneumatic	
压脚上升量 Presser foot stroke	最大Max. 17mm			
旋梭Hook	半回转标准旋梭 / Semi-Rotary standard shuttle hook			
扫线装置 Thread wiper	标准配置 / Standard facility			
切线装置 Cutting device	标准配置 / Standard facility			
外部数据储存媒体 External data storage media	USB			
循环程序数 Number of cycle programs	30个图案(各 50个程序) / 30 cycles (50 programs for each)			
存储数据数 Number of stored data	89种缝型图案 / 89 patterns 最多可添加 512 种图案，添加总针数约 500,000 针 / Maximum 512 patterns more, estimated 500000 stitches			
马达Motor	AC伺服马达550W / AC servo motor 550W			
机器尺寸 Machine size	600×260×360			
包装尺寸 Packing size	840×440×540			
重量Weight	60kg			
电源Power	单相普通220V			
气压Air pressure	0.5 Mpa 1.7 L/min			

以上所有仅供参考，详细情况请咨询当地经销商。
The above is for reference only, for detailed information, please consult local distributors for details.

为了改良，产品规格可能会有变更，恕不另行通知。为安全起见，使用前，请仔细阅读使用手册。
As for improvement, product specifications may be subject to change for improvement, please inform us. Please carefully read the operating manual before use for safety.

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