

www.china-supreme.com

# 为时尚产业 提供智能制造解决方案

*Intelligent manufacturing  
Solutions for fashion industries*

## SP-156

全自动内塞式绳头打结机  
Fully automatic drawstring bar-tacking  
machine (fold internally both ends)



适用于风帽衬、运动休闲服饰类、腰绳及帽绳的车缝。自动送料、切料、塞绳头、套结、收料一次性完成，7秒/根绳头。  
Rope head knot machine suitable for wind cap lining, sports and leisure clothing category, waist rope and cap rope seams. Automatic feed, cutting, plug rope head, tie, collection one-time completion, 7 seconds / root rope head.



**SUPREME**  
创新 · 智造  
Innovation & Creation

## 性能优势

- 绳子宽度: 10-15mm
- 绳子长度: 300-2000mm
- 定位精准, 每根绳长一致, 套结位置一致, 品质提升
- 绳子长度可以根据客户需求参数调节
- 套结花样可以根据客户需求; 两端绳头套结一次性完成
- 采用气抓装置, 两端绳头可同时进行内塞, 内塞绳头尺寸可设定, 两端尺寸一致(气抓装置舒普专利)

## Performance advantage

- Rope width: 10-15mm
- Rope length: 300-2000mm
- Precise positioning, consistent length of each rope, consistent closing position, improved quality
- The length of the rope can be adjusted according to customer demand parameters
- The closing pattern can be based on customer demand
- With air-catching device, both end rope heads can be internal plug at the same time, inner plug rope head ruler inch setable, consistent at both ends (air-catching device Shup patent)

传统工艺  
The traditional process

VS

自动化生产工艺  
Automatic process

### 工序繁琐

靠切手工塞绳头(两端)  
The process is cumbersome,  
Cut the hand-stuffed rope head (both ends)

套结(两端)  
Sleeve (both ends)

### 手工操作

员工手动搬运套结  
Manual operation  
Staff manual handling

### 效率低

传统做法需要熟练工, 做一条需要25秒  
inefficient  
Traditional practice requires skilled work, and it takes  
25 seconds to do one. Process integration completed step by step

### 工序整合一步完成

送料, 切料, 塞绳头, 套结, 收料一次性完成  
Feeding, cutting, plug rope heads, receiving one-time completion

### 耗时间短, 效率高

套1条只需要7秒  
Short time and high efficiency, one takes only 7 seconds

## 规格 Specification

型号 Model	SP-156
缝迹 stitch	单针平缝 Single needle lockstitch sewing
缝纫速度 Sewing speed	3000rpm
马达 The motor	AC伺服马达550W直接驱动式 AC servo motor 550W direct drive type
电源 The power supply	单相, 220V Single phase, 220V
气压 Air pressure	0.5Mpa, 1.8L/min

以上型号仅供参考, 详细请以说明书为准。  
The above type is only for reference, and please refer to the instruction manual for details.

为了改良, 产品规格如有变更, 恕不另行通知。为安全起见, 使用前, 请仔细阅读使用手册。  
In order to improve, the product specifications may be changed without notice. For safety, please read the operating manual before use.

宁波舒普机电股份有限公司  
NINGBO SUPREME ELECTRONIC MACHINERY INC.

地址: 宁波市鄞州区金谷北路219号  
No. 219 North Jingu Rd, Yinzhou District, Ningbo  
315100, China

TEL: 0086-574-88393716 88393738  
FAX: 0086-574-88393717  
E-mail: china-supreme@vip.163.com