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# 为时尚产业 提供智能制造解决方案

*Intelligent manufacturing  
Solutions for fashion industries*

## SP-F164

自动穿绳机

Automatic String Inserting Machine



适用于平头锁眼、鸟眼绣孔、金属圆形眼的穿绳工艺

Suitable for flat button hole, bird eye embroidery hole; metal air hole string-process.



**SUPREME**

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### 性能优势

- 一机多用，裤子和帽子一键切换。可用于裤子和风帽衫穿绳工艺。
- 手动穿绳和自动穿绳模式切换
- 手拨开关与脚踏模式切换
- 穿绳顶部裤腿自动停止功能
- 升降高度和扩张盘旋转摆动位置可调
- 提高生产率，降低劳动强度，摆脱对熟练工的依赖程度。

### Performance advantage

- One machine with multi-function. One button switch, it can be used in the process of stringing both pants and hoodies.
- Two mode: switch between manual stringing and automatic stringing
- Friendly design: have both hand switch and foot switch
- Automatic stop function from the top of the rope to the trouser seam
- Adjustable of lifting height and rotating swing position of expansion plate
- Improve productivity, reduce labor intensity and get rid of the dependence on skilled workers.

### 传统工艺 The traditional process

VS

### 自动化生产工艺 Automatic process

#### 手工操作

Manually making

#### 效率低

Efficiency

裤绳、帽绳靠手工穿针完成穿绳，效率低，劳动强度大。

Insert The Pants Cord, Cap Cord Manually, Low Efficiency With High Labor Requirement

20-30秒/根  
20-30s/per cord

#### 工序整合一步完成

Process integration in one step

#### 耗时间短，效率高

Save time, high efficiency

自动降低劳动强度、提高效率

Automatically decrease the intensity of labor work, increase the efficiency

10-15秒/根  
10-15s/per cord

### 穿绳孔眼适用范围 Application of cord hole thrusting



平头锁眼孔

切口 ≥ 8mm  
Flat Button Hole Incision ≥ 8mm



鸟眼绣孔

孔眼直径 ≥ 5mm  
Bird Eye Hold Hole Diameter ≥ 5mm



金属气眼孔

孔眼直径 ≥ 5mm  
Metal air hole Hold Diameter ≥ 5mm

### 规格 Specification

型号 Model	SP-F154
裤子尺寸(直径) Pants diameter:	φ191mm-φ445mm
帽子尺寸(直径) Cap diameter:	φ116mm-φ121mm
绳眼种类 Cord hole type	直绳长度12mm; 菊花绳直径5mm; 金属圆形绳眼直径7mm Flat buttonhole > 8mm; bird eye embroidery hole > 5mm; metal air hole > 5mm
绳子范围 String diameter	圆绳: 直径 5mm-6mm    扁绳: 宽度 5mm-9mm Round rope: 5mm-6mm    Flat rope: 5mm-9mm
气压 Pressure	0.5Mpa, 100L/min
电源 Power	单相200-240V Single phase 200-240V
功率 Power	600W
净重/毛重 GW/NW	200Kg / 280Kg
产品规格 Product specification	长(L)1170mm X 宽(W)520mm X 高(H)1082mm (折盘平台打开后宽 (w) 922mm)
包装箱规格 Packing size	长(L)1500mm X 宽(W)600mm X 高(H)1300mm

以上数据仅供参考，详细数据请咨询当地经销商。  
The above data are for reference only. For detailed information, please contact local distributors for details.

为了安全，产品规格若有变更，恕不另行通知。为安全起见，使用前请仔细阅读说明书。  
For safety, any changes to the product specifications will be notified in advance. Please carefully read the operating manual before use for safety.

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